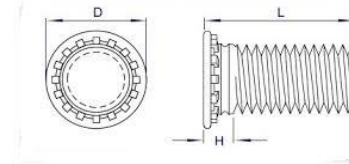



## Self Clinch Reduced Head Studs



Self Clinch Reduced Head Studs					
Thread Size And Pitch	H Maximum	D +/- 0.4	Minimum Sheet Thickness	Hole Size In Sheet +0.08/-0.00	Minimum Centre Line To Edge Of Panel
M2.5 x 0.45	2.1	3.15	1.0	2.5	2.8
M3 x 0.5	2.1	3.65	1.0	3.0	3.3
M3.5 x 0.6	2.3	4.15	1.0	3.5	3.8
M4 x 0.7	2.4	4.65	1.0	4.0	4.3
M5 x 0.8	2.7	5.9	1.0	5.0	5.6

Lengths	6	8	10	12	15	18	20	25	30	35
M2.5 x 0.45	✓	✓	✓	✓	✓	✓				
M3 x 0.5	✓	✓	✓	✓	✓	✓	✓	✓		
M3.5 x 0.6	✓	✓	✓	✓	✓	✓	✓	✓	✓	
M4 x 0.7	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
M5 x 0.8		✓	✓	✓	✓	✓	✓	✓	✓	✓

Material	
Carbon Steel	Electro Zinc Plated 
Stainless Steel	300 Series
<i>The Following Installation Panel Material Hardness Limitations Apply When Installing</i>	
Steel	80HRB Maximum
Stainless Steel	70HRB Maximum

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY